

**IN THE CLAIMS:**

1. (currently amended) A method for forming silicon dioxide (SiO<sub>2</sub>) on a silicon carbide (SiC) substrate, the method comprising:  
providing a SiC substrate;  
supplying an atmosphere including He and oxygen;  
performing a high-density (HD) plasma-based process; and,  
forming a SiO<sub>2</sub> layer overlying the SiC substrate.

2. (original) The method of claim 1 wherein performing an HD plasma-based process includes connecting a top electrode to an inductively coupled HD plasma source.

3. (currently amended) The method of claim 2 wherein performing an HD plasma-based process includes[[:]]  
performing an HD plasma oxidation process;  
in response to the HD oxidation process,  
creating a reactive oxygen species;  
breaking the Si-C bonds in the SiC substrate, to  
form free Si and C atoms in the SiC substrate; and,  
wherein forming a SiO<sub>2</sub> layer overlying the SiC substrate includes bonding the free Si atoms in the SiC substrate to the HD plasma-generated reactive oxygen species, and growing the SiO<sub>2</sub> layer.

4. (original) The method of claim 3 wherein providing a SiC substrate includes maintaining the SiC substrate at a temperature of 360 degrees C, or less.

5. (currently amended) The method of claim 3 wherein supplying an atmosphere including He and oxygen includes supplying O2 and He with an inert gas, where the ratio of inert gases to O2 is in the range ~~[[rage]]~~ between 10:1 and 200:1.

6. (currently amended) The method of claim 5 wherein supplying the O2 and He with an inert gas includes using an inert gas selected from the group including ~~[[He,]]~~ Kr~~[[,]]~~ and Ar.

7. (original) The method of claim 3 wherein performing an HD plasma-based process further includes bonding the free C atoms in the SiC substrate with the reactive oxygen species, forming carbon monoxide (CO); and

the method further comprising:  
removing the CO from the process.

8. (currently amended) The method of claim 3 wherein supplying an atmosphere including He and oxygen includes supplying a pressure of up to 500 milliTorr (mTorr), with a mixture of inert gases and oxygen in a ratio of approximately 10:1 to 200:1, and a total gas flow of approximately 50 to 200 standard cubic centimeters per minute (sccm); and,

wherein performing a HD plasma-based oxidation process includes:

locating the SiC substrate between a bottom electrode and the top electrode;

supplying a power density of up to 10 watts per square centimeter ( $\text{W}/\text{cm}^2$ ), at a frequency in the range of 13.56 to 300 megahertz (MHz), to the top electrode; and,

supplying a power density of up to  $3 \text{ W}/\text{cm}^2$ , at a frequency in the range of 50 kilohertz (KHz) to 13.56 MHz, to the bottom electrode.

9. (currently amended) The method of claim 3 ~~wherein supplying an atmosphere including oxygen includes supplying a He/O<sub>2</sub> atmosphere; and,~~

wherein forming a SiO<sub>2</sub> layer overlying the SiC substrate includes forming a SiO<sub>2</sub> layer at deposition rate of about 100 Å, in 10 minutes.

10. (currently amended) The method of claim 2 wherein supplying an atmosphere including He and oxygen includes additionally supplying SiH<sub>4</sub>, N<sub>2</sub>O, and N<sub>2</sub>;

wherein performing an HD plasma-based process includes:

performing an HD plasma enhanced chemical vapor deposition (PECVD) process; and,

in response to the HD PECVD process, causing a reaction between the gases in the atmosphere; and,

wherein forming a SiO<sub>2</sub> layer overlying the SiC substrate includes depositing a SiO<sub>2</sub> layer over the SiC.

11. (original) The method of claim 10 providing a SiC substrate includes maintaining the SiC substrate at a temperature of 400 degrees C, or less.

12. (original) The method of claim 10 wherein supplying SiH<sub>4</sub>, N<sub>2</sub>O, and N<sub>2</sub> includes supplying SiH<sub>4</sub>, N<sub>2</sub>O, and N<sub>2</sub> in a ratio of 10-25:100:50.

13. (original) The method of claim 10 wherein supplying an atmosphere including oxygen includes maintaining an atmosphere pressure in the range of 10 to 500 mTorr.

14. (currently amended) The method of claim 10 wherein supplying an atmosphere including He and oxygen includes supplying a pressure of up to 500 mTorr, with a mixture of inert gases and oxygen in a ratio of approximately 10:1 to 200:1, and a total gas flow of approximately 50 to 200 sccm; and,

wherein performing a HD PECVD process includes:

locating the SiC substrate between a bottom electrode and the top electrode;

supplying a power density of up to 10 W/cm<sup>2</sup>, at a frequency in the range of 13.56 to 300 MHz, to the top electrode; and,

supplying a power density of up to 3 W/cm<sup>2</sup>, at a frequency in the range of 50 KHz to 13.56 MHz, to the bottom electrode.

15. (currently amended) The method of claim ~~[[10]]~~ 1 wherein forming a SiO<sub>2</sub> layer overlying the SiC substrate includes forming a SiO<sub>2</sub> layer having a bias temperature stress (BTS) of less than 1 volt, at 150 degrees C, with a bias voltage of +/- 2 megavolts per centimeter (MV/cm).

16. (currently amended) The method of claim ~~[[10]]~~ 1 wherein forming a SiO<sub>2</sub> layer overlying the SiC substrate includes forming a SiO<sub>2</sub> layer having a breakdown strength of greater than 10 MV/cm.

17. (currently amended) The method of claim ~~[[10]]~~ 1 wherein forming a SiO<sub>2</sub> layer overlying the SiC substrate includes forming a SiO<sub>2</sub> layer having a leakage current density of less than  $1 \times 10^{-7}$  amps per square centimeter (A/cm<sup>2</sup>), at an applied field of 8 MV/cm.

18. (original) The method of claim 10 providing a SiC substrate includes maintaining the SiC substrate at a temperature of 150 degrees C, or less.

19. (original) The method of claim 2 further comprising:  
prior to the HD plasma-based process, depositing a Si layer overlying the SiC substrate;  
wherein performing an HD plasma-based process includes:  
performing an HD oxidation process;

in response to the HD oxidation process,  
creating a reactive oxygen species;  
wherein forming a SiO<sub>2</sub> layer overlying the SiC substrate  
includes bonding Si atoms in the Si layer to the reactive oxygen species,  
growing a SiO<sub>2</sub> layer overlying the Si layer.

20. (original) The method of claim 19 wherein  
depositing a Si layer overlying the SiC substrate includes depositing a Si  
layer selected from the group including amorphous Si, polycrystalline Si,  
and single-crystal Si.

21. (original) The method of claim 19 providing a SiC  
substrate includes maintaining the SiC substrate at a temperature of 400  
degrees C, or less.

22. (currently amended) The method of claim 19  
wherein supplying an atmosphere including He and oxygen includes  
supplying a pressure of up to 500 mTorr, with a mixture of inert gases and  
oxygen in a ratio of approximately 10:1 to 200:1, and a total gas flow of  
approximately 50 to 200 sccm; and,

wherein performing a HD oxidation process includes:

locating the SiC substrate between a bottom  
electrode and the top electrode;

supplying a power density of up to 10 W/cm<sup>2</sup>, at  
a frequency in the range of 13.56 to 300 MHz, to the top electrode;  
and,

supplying a power density of up to 3 W/cm<sup>2</sup>, at a frequency in the range of 50 KHz to 13.56 MHz, to the bottom electrode.

23. (currently amended) The method of claim 22 wherein supplying a pressure of up to 500 mTorr, with a mixture of inert gases and oxygen in a ratio of approximately 10:1 to 200:1, includes mixing oxygen and He with an inert gas selected from the group including ~~helium~~, argon[[,]] and krypton.

24. (currently amended) The method of claim 2 further comprising:  
depositing a Si layer;  
wherein performing an HD plasma-based process includes:  
initially performing an HD oxidation process;  
in response to the HD oxidation process,  
creating a reactive oxygen species;  
wherein performing an HD plasma-based process includes:  
subsequently performing a HD PECVD process;  
in response to the HD PECVD process, causing  
a reaction between gases in the atmosphere;  
wherein supplying an atmosphere including He and oxygen includes, with respect to the PECVD process, supplying SiH<sub>4</sub>, N<sub>2</sub>O, and N<sub>2</sub>;  
wherein forming a SiO<sub>2</sub> layer overlying the SiC substrate includes a combination of growing and depositing a SiO<sub>2</sub> layer over the Si layer.

25. (currently amended) The method of claim [[24]]  
19 wherein depositing a Si layer overlying the SiC substrate includes  
depositing a Si layer selected from the group including amorphous Si,  
polycrystalline Si, and single-crystal Si.

26. (original) The method of claim 24 providing a SiC  
substrate includes maintaining the SiC substrate at a temperature of 400  
degrees C, or less.

27. (currently amended) The method of claim 24  
wherein supplying an atmosphere including He and oxygen includes  
supplying a pressure of up to 500 mTorr, with a mixture of inert gases and  
oxygen in a ratio of approximately 10:1 to 200:1, and a total gas flow of  
approximately 50 to 200 sccm; and,

wherein performing a HD oxidation process includes:  
locating the SiC substrate between a bottom  
electrode and the top electrode;  
supplying a power density of up to 10 W/cm<sup>2</sup>, at  
a frequency in the range of 13.56 to 300 MHz, to the top electrode;  
and,  
supplying a power density of up to 3 W/cm<sup>2</sup>, at a  
frequency in the range of 50 KHz to 13.56 MHz, to the bottom  
electrode.

28. (currently amended) The method of claim 27  
wherein supplying a pressure of up to 500 mTorr, with a mixture of inert



gases and oxygen in a ratio of approximately 10:1 to 200:1, includes mixing oxygen and He with an inert gas selected from the group including ~~helium~~, argon[,] and krypton.

29. (original) The method of claim 24 wherein supplying SiH<sub>4</sub>, N<sub>2</sub>O, and N<sub>2</sub> in the HD PECVD process includes supplying SiH<sub>4</sub>, N<sub>2</sub>O, and N<sub>2</sub> in a ratio of 10-25:100:50.

30. (currently amended) The method of claim 29 wherein supplying an atmosphere including He and oxygen includes supplying a pressure of up to 500 mTorr, with a mixture of inert gases and oxygen in a ratio of approximately 10:1 to 200:1, and a total gas flow of approximately 50 to 200 sccm; and,

wherein performing a HD PECVD process includes:

locating the SiC substrate between a bottom electrode and the top electrode;

supplying a power density of up to 10 W/cm<sup>2</sup>, at a frequency in the range of 13.56 to 300 MHz, to the top electrode; and,

supplying a power density of up to 3 W/cm<sup>2</sup>, at a frequency in the range of 50 KHz to 13.56 MHz, to the bottom electrode.

31. (original) The method of claim 2 wherein performing an HD plasma-based process includes:

performing an HD oxidation process;

in response to the HD oxidation process,  
creating a reactive oxygen species;  
wherein forming a SiO<sub>2</sub> layer overlying the SiC substrate  
includes bonding the free Si atoms in the SiC substrate to the HD plasma-  
generated reactive oxygen species, and growing the SiO<sub>2</sub> layer;  
the method further comprising:  
etching the SiO<sub>2</sub> layer, exposing a region of the SiC  
substrate; and,  
depositing a metal in the exposed region of SiC substrate to  
form a metal-semiconductor contact.

32. (original) A method for growing silicon dioxide  
(SiO<sub>2</sub>) on a silicon carbide (SiC) substrate, the method comprising:  
providing a SiC substrate at a temperature of 360 degrees C,  
or less;  
supplying an atmosphere including oxygen;  
performing a high-density (HD) plasma oxidation process;  
in response to the HD oxidation process, creating a reactive  
oxygen species;  
breaking the Si-C bonds in the SiC substrate, to form free Si  
and C atoms in the SiC substrate; and,  
bonding the free Si atoms in the SiC substrate to the HD  
plasma-generated reactive oxygen species, and growing the SiO<sub>2</sub> layer.

33. (new) A method for forming silicon dioxide (SiO<sub>2</sub>) on a  
silicon carbide (SiC) substrate, the method comprising:  
providing a SiC substrate;

supplying an atmosphere including oxygen;  
performing a high-density (HD) plasma-based process;  
bonding free Si atoms in the SiC substrate to HD plasma-generated reactive oxygen species, growing the SiO<sub>2</sub> layer overlying the SiC substrate; and,  
bonding free C atoms in the SiC substrate with the reactive oxygen species, forming carbon monoxide (CO).

34. (new) A method for forming silicon dioxide (SiO<sub>2</sub>) on a silicon carbide (SiC) substrate, the method comprising:  
providing a SiC substrate;  
supplying an atmosphere including less than 10% oxygen;  
performing a high-density (HD) plasma-based process; and,  
forming a silicon dioxide (SiO<sub>2</sub>) layer overlying the SiC substrate.

35. (new) A method for forming silicon dioxide (SiO<sub>2</sub>) on a silicon carbide (SiC) substrate, the method comprising:  
providing a SiC substrate;  
supplying an atmosphere including oxygen;  
performing a high-density (HD) plasma-based process; and,  
forming a SiO<sub>2</sub> layer overlying the SiC substrate, having a:  
bias temperature stress (BTS) of less than 1 volt, at 150 degrees C, with a bias voltage of +/- 2 megavolts per centimeter (MV/cm);  
a breakdown strength of greater than 10 MV/cm; and,

a leakage current density of less than  $1 \times 10^{-7}$  amps per square centimeter ( $A/cm^2$ ), at an applied field of 8 MV/cm.

36. (new) A method for forming silicon dioxide ( $SiO_2$ ) on a silicon carbide ( $SiC$ ) substrate, the method comprising:

- providing a  $SiC$  substrate;
- supplying an atmosphere including oxygen;
- performing a high-density (HD) plasma enhanced chemical vapor deposition (PECVD) process;
- in response to the HD PECVD process, causing a reaction between the gases in the atmosphere; and,
- depositing a  $SiO_2$  layer overlying the  $SiC$  substrate.

37. (new) A method for forming silicon dioxide ( $SiO_2$ ) on a silicon carbide ( $SiC$ ) substrate, the method comprising:

- providing a  $SiC$  substrate;
- supplying an atmosphere including oxygen;
- performing a high-density (HD) plasma-based process; and,
- forming a  $SiO_2$  layer overlying the  $SiC$  substrate, at a growth rate of less than  $10 \text{ \AA}$  per minute.

38. (new) A method for forming silicon dioxide ( $SiO_2$ ) on a silicon carbide ( $SiC$ ) substrate, the method comprising:

- providing a  $SiC$  substrate;
- depositing a Si layer overlying the  $SiC$  substrate;
- supplying an atmosphere including oxygen;
- performing a high-density (HD) oxidation process;

in response to the HD oxidation process, creating a reactive oxygen species; and,  
bonding Si atoms in the Si layer to the reactive oxygen species, growing a SiO<sub>2</sub> layer overlying the Si layer.